

## PATENT LAID-OPEN (A)

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| Application No.:       | Sho 50-48628   |
| Filing Date:           | April 23, 1975 |
| Applicant:             | Ryuichi Endo   |
| Inventor:              | Ryuichi Endo   |
| Int. Cl <sup>2</sup> : | C 05 D 1/00    |
|                        | A 01 N 7/02    |

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## SPECIFICATION

## 1. Title of the Invention

Aqueous solution-form soil conditioning fertilizer

## 2. Claim

An aqueous solution-form soil conditioning fertilizer comprising an acrylamide-potassium acrylate copolymer.

## 3. Detailed Description of the Invention

The present invention relates to an aqueous solution-form soil conditioning fertilizer which imparts to soil excellent water-resistant aggregation ability and water permeability as well as water retention property and, further which is useful mainly as a fertilizer having a delayed action with respect to nitrogen and potassium.

Conventionally, as a soil conditioning agent, synthetic polymers, such as polyvinyl alcohol, polysodium acrylate, polyacrylamide, and derivatives thereof, have been known. However, in many cases, these polymers have a problem in that the resultant water-resistant aggregates

cannot be stably maintained.

A task of the present invention is to solve the above-mentioned problem and to provide a soil conditioning fertilizer which is useful as a fertilizer having a delayed action.

The present inventor has made studies and, as a result, it has been found that the above task is achieved by an aqueous solution-form fertilizer comprised mainly of an acrylamide-potassium acrylate copolymer obtained by neutralizing a copolymer of acrylamide and acrylic acid by potassium hydroxide.

In the present invention, the acrylamide unit content of the acrylamide-acrylic acid copolymer can be appropriately changed if desired, but, from a practical point of view, it is preferred that the acrylamide unit content falls in the range of from 70 to 50 % by mole. The amount of potassium incorporated into the copolymer by the neutralization of the copolymer by potassium hydroxide can be appropriately changed, if desired, depending on the acrylic acid unit content of the copolymer.

In the present invention, it is preferred that the acrylamide-potassium acrylate copolymer is used in an amount of about 0.001 to 0.05 % by weight, based on the weight of soil, but, if desired, the copolymer may be used in a larger amount or in a smaller amount.

The concentration of the aqueous solution-form fertilizer of the present invention can be appropriately changed, but it is preferred that the fertilizer is diluted

to be in a low concentration before use and then used.

As a variation of the present invention, the aqueous solution of the copolymer can be used in the form of a complete fertilizer formed by adding a phosphorus fertilizer and a trace element fertilizer to the aqueous solution of the copolymer. The phosphorus fertilizer and the trace element fertilizer are those which are generally used and, especially preferably, those which can be dissolved or dispersed in the aqueous solution-form fertilizer of the present invention.

The aqueous solution-form soil conditioning fertilizer of the present invention is used in the same manner as in the use of a general water-soluble polymer for soil aggregation. Specifically, the fertilizer is diluted to be in a low concentration (e.g., 10 to 1 %), and the diluted fertilizer in an amount required for soil aggregation is uniformly applied to soil surface or incorporated into soil by an appropriate method, such as spraying or dusting, and, if desired, the soil may be intimately mixed with the fertilizer by turning the soil over.

Hereinbelow, the present invention will be described with reference to the following Examples, which should not be construed as limiting the scope of the present invention.

#### Examples

a) 23 g of KOH was added to a copolymer which was obtained by reacting 30 g of acrylamide with 30 g of acrylic acid in 300 g of water in the presence of potassium persulfate as an initiator, and a reaction was effected to obtain an aqueous solution of an acrylamide-potassium

acrylate copolymer. 30 g of  $\text{CaHPO}_4$ , 2 g of  $\text{FeBO}_3$ , and 2 g of  $\text{MgBO}_3$  were added to the above-obtained aqueous solution and dispersed by stirring.

b) The resultant aqueous solution of an acrylamide-potassium acrylate copolymer was added to soil in an amount of 0.01 % by weight in terms of the solids content, based on the weight of the soil, and the aggregation effect was examined.

In the soil to which the acrylamide-potassium acrylate copolymer was added, aggregation was completed next day.

c) Using the above suspension in the present invention, a pot examination was conducted with respect to sand soil.

10 g of the suspension diluted to be in a concentration of 2 % was added to 1 kg of sand soil and, separately, 10 g of an aqueous solution of polyacrylamide having a concentration of 2 % was added to 1 kg of sand soil, and 2 seedlings of China aster which had grown to be in a height of 4 cm were planted in each sand soil and cultivated while adding 50 cc of water to each sand soil every morning. After a lapse of one month, the average height of the plants in the soil containing the suspension in the present invention was 35 cm, whereas that of the plants in the soil containing the aqueous solution of acrylamide was 23 cm.

d) A small amount of water was added to clay soil and mixed with each other, and a small amount of the aqueous solution of the copolymer in the present invention was

added to the resultant clay soil to effect aggregation, and the resultant soil and the above clay soil containing no aqueous copolymer solution were placed on a filter paper and observed while comparing them. As a result, the soil containing no aqueous copolymer solution required a long time for dehydration and thus exhibited poor swab, whereas the soil containing the aqueous copolymer solution was easily dehydrated.

As is apparent from the above, the aqueous solution-form soil conditioning fertilizer of the present invention is advantageous not only in that it exhibits excellent aggregation effect and excellent water retention property as well as excellent water permeability, but also in that it has a property such that potassium contained in the copolymer and nitrogen (N) in the amide group gradually act as a fertilizer moiety.

## Amendment

January 27, 1977

Ishiro Katayama, Commissioner, Patent Office, Esq.

1. Indication of the Case  
Japanese Patent Publication No. Sho 50-48628
2. Title of the Invention  
Aqueous solution-form soil conditioning fertilizer
3. Person amending  
Name: Ryuichi Endo
4. Subject to be amended  
Column of Detailed Description of the Invention in the specification
5. Content of Amendment  
Add the following amendment to the specification.
  - 1) Insert the following after the last line of page 5 of the publication.  
"Germination examination"
  1. Purpose of examination  
The effect of the acrylamide-potassium acrylate copolymer on the germination of pakchoi is examined.
  2. Examination method
    - a) A test liquid composite fertilizer and a control liquid composite fertilizer are as follows.  
  
The control liquid composite fertilizer comprises 30 parts by weight of  $(\text{NH}_2)_2\text{CO}$ , 15 parts by weight of  $\text{K}_2\text{HPO}_4$ ,

0.01 part by weight of  $K_2B_2O_5$ , and 54 parts by weight of water. 1 Part by weight of an acrylamide-potassium acrylate copolymer was added to the control liquid composite fertilizer, and the resultant mixture was examined as a test liquid composite fertilizer. Analysis results with respect to N,  $P_2O_5$ , and  $K_2O$  contained in each fertilizer are as follows.

|                                     | N     | $P_2O_5$ | $K_2O$ |
|-------------------------------------|-------|----------|--------|
| Test liquid composite fertilizer    | 13.30 | 7.44     | 6.80   |
| Control liquid composite fertilizer | 13.3  | 7.4      | 6.8    |

b) Test soil and plant

Humus volcanic ash soil (Suginami, Tokyo)

Pakchoi: 25 seeds/pot

400 g of the test soil was placed in a Neubauer pot, and the test fertilizer and the control fertilizer were individually mixed well with the entire soil, and then the soil moisture content of each soil was adjusted so that it became about 70 % of the maximum moisture capacity of each soil. The seeds were sowed in each soil and the germination and the growing state after germination were inspected.

3) Section for test and amount of fertilizer applied

| Section                             | N mg |     |     |     |   |
|-------------------------------------|------|-----|-----|-----|---|
| Test liquid composite fertilizer    | 200  | 300 | 400 | 500 |   |
| Control liquid composite fertilizer | 200  | 300 | 400 | 500 |   |
| No fertilizer                       |      |     |     |     | 0 |

4) Summary of cultivation

|  |             |
|--|-------------|
| Soil placing                                   | October 31  |
| Fertilizer application and moisture adjustment | October 31  |
| Sowing   | October 31  |
| Inspection of grown plants                     | November 30 |

#### 4. Results of examination

Germination was observed after 2 days from sowing, and no difference was found in the germination starting date between the test fertilizer section and the control fertilizer section or between the various amounts of the fertilizers applied.

There was almost no difference in the growing state after germination at the initial stage, but, in accordance with the progress of the growth, it was observed in the soil containing a fertilizer in a larger amount that an excess of the fertilizer applied caused some delay in growth.

It is noted that this tendency was observed in both the test fertilizer section and the control fertilizer section, and thus there was particularly no difference in the growing state between the test fertilizer and the control fertilizer.

During the examination duration of one month, no symptom of disease was shown in any plants.



## Results of inspection of germination and growing state

| Section                                   | N<br>(mg) | Germination rate<br>(%) |           |           | Number of seed<br>leaves developed<br>(piece) |           |            |
|---|-----------|-------------------------|-----------|-----------|---|-----------|------------|
|   |           | Nov.<br>2               | Nov.<br>3 | Nov.<br>5 | Nov.<br>5                                     | Nov.<br>7 | Nov.<br>10 |
| Test liquid<br>composite<br>fertilizer    | 200       | 40.0                    | 98.0      | 100.0     | 3.5   | 24.0      | 24.5       |
|   | 300       | 34.0                    | 96.0      | 98.0      | 4.0   | 24.0      | 24.0       |
|   | 400       | 36.0                    | 100.0     |           | 5.0   | 23.0      | 25.0       |
|   | 500       | 38.0                    | 98.0      | 100.0     | 6.5   | 20.0      | 24.5       |
| Control liquid<br>composite<br>fertilizer | 200       | 32.0                    | 98.0      | 100.0     | 4.0   | 24.5      | 25.0       |
|   | 300       | 34.0                    | 96.0      | 98.0      | 5.0   | 22.0      | 24.0       |
|   | 400       | 28.0                    | 96.0      | 96.0      | 5.0   | 23.5      | 24.0       |
|   | 500       | 36.0                    | 98.0      | 100.0     | 5.5   | 22.0      | 24.5       |
| No fertilizer                             | 0         | 32.0                    | 98.0      | 100.0     | 7.0   | 24.5      | 24.5       |

## Results of inspection of grown plants

| Section                                | N<br>(mg) | Leaf length<br>(cm) | Leaf width<br>(cm) | Green leaf<br>weight (g) |
|--|-----------|---------------------|--------------------|--------------------------|
| Test liquid composite<br>fertilizer    | 200       | 13.5                | 2.8                | 24.2                     |
|  | 300       | 14.0                | 2.7                | 23.4                     |
|  | 400       | 12.0                | 2.5                | 22.1                     |
|  | 500       | 11.0                | 2.0                | 20.6                     |
| Control liquid<br>composite fertilizer | 200       | 14.0                | 2.9                | 23.8                     |
|  | 300       | 13.5                | 2.6                | 23.8                     |
|  | 400       | 12.5                | 2.6                | 22.9                     |
|  | 500       | 11.0                | 1.9                | 20.0                     |
| No fertilizer                          | 0         | 7.5                 | 1.5                | 10.5                     |

## Observations

The test fertilizer did not particularly adversely affect the germination or the growing state after germination of pakchoi (crucifer), as compared with the control liquid composite fertilizer.

(Examined in Japan Fertilizer Approval Association)